



Wall Thickness Tolerances for Round Hot-Finished Tubing A519

Wall Thickness Range as Percent of Outside Diameter	Wall Thickness Tolerance*, Percent Over and Under Nominal		
	Outside Diameter 2.999 in. and smaller	Outside Diameter 3.000 in. to 5.999 in,	Outside Diameter 6.000 in. to 10.750 in.
Under 15	12.5	10.0	10.0
15 and Over	10.0	7.5	10.0

* Wall Thickness tolerances may not be applicable to walls 0.199 in. and less; consult manufacturer for wall tolerances on such tube sizes.